

Production Worksheet

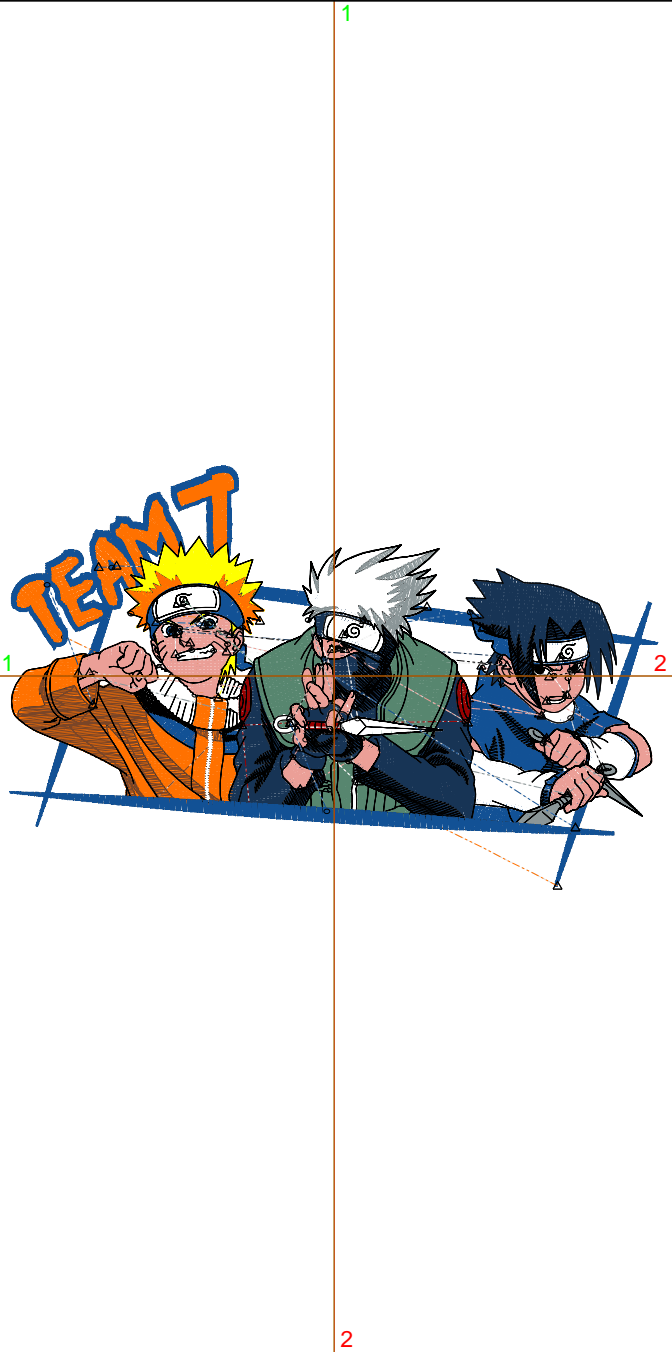
Wilcom EmbroideryStudio - Designing

\*TEAM 7 7 INCH\*

Design: Team 7 7 inch

Title:

Stitches: 45,865  
Height: 4.54 in  
Width: 7.00 in  
Colors: 11  
Colorway: Colorway 1  
Zoom: 0.48

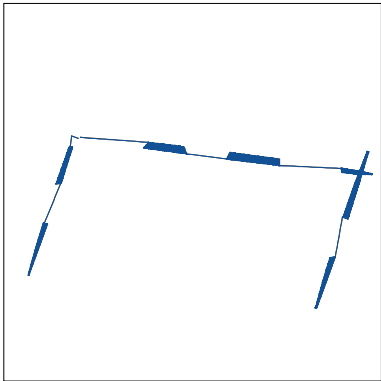


Machine format: Tajima  
Color changes: 23  
Stops: 24  
Trims: 59  
Appliqués: 0  
Left: 89.0 mm  
Right: 88.9 mm  
Up: 57.7 mm  
Down: 57.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area 31.83 in²  
Max stitch: 11.2 mm  
Min stitch: 0.0 mm  
Max jump: 7.0 mm  
Total thread: 747.60ft  
Total bobbin: 260.01ft

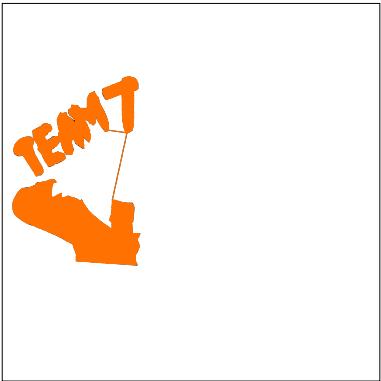
Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	17		1,448	1134	Royal Blue	Madeira Classic 40
2.	12		4,706	1278	Orange Peel	Madeira Classic 40
3.	16		959	1258	Grizzly Bear	Madeira Classic 40
4.	17		5,300	1134	Royal Blue	Madeira Classic 40
5.	9		1,898	9	White	Default
6.	20		1,471	1317	Blush Pink	Madeira Classic 40
7.	25		359	1118	Overcast Gray	Madeira Classic 40
8.	8		2,638	8	Black	Default
9.	20		1,454	1317	Blush Pink	Madeira Classic 40
10.	4		1,495	4	Yellow	Default
11.	12		658	1278	Orange Peel	Madeira Classic 40
12.	17		1,376	1134	Royal Blue	Madeira Classic 40
13.	9		1,061	9	White	Default
14.	17		80	1134	Royal Blue	Madeira Classic 40
15.	24		1,818	1242	Dark Denim	Madeira Classic 40
16.	8		2,254	8	Black	Default
17.	23		2,675	1098	Blue Grass	Madeira Classic 40
18.	24		4,088	1242	Dark Denim	Madeira Classic 40
19.	11		367	11	Dark Red	Default
20.	20		1,062	1317	Blush Pink	Madeira Classic 40
21.	9		2,397	9	White	Default

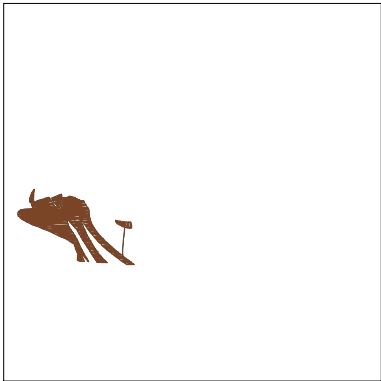
22.	25		929	1118	Overcast Gray	Madeira Classic 40
23.	8		4,308	8	Black	Default
24.	17		1,062	1134	Royal Blue	Madeira Classic 40
Thread usage:						739.72ft
N#	Color	Name		Length		
17.	1134	Royal Blue		142.49ft		
12.	1278	Orange Peel		100.90ft		
16.	1258	Grizzly Bear		15.98ft		
9.	9	White		86.95ft		
20.	1317	Blush Pink		67.61ft		
25.	1118	Overcast Gray		17.22ft		
8.	8	Black		117.98ft		
4.	4	Yellow		24.77ft		
24.	1242	Dark Denim		109.17ft		
23.	1098	Blue Grass		51.40ft		
11.	11	Dark Red		5.25ft		



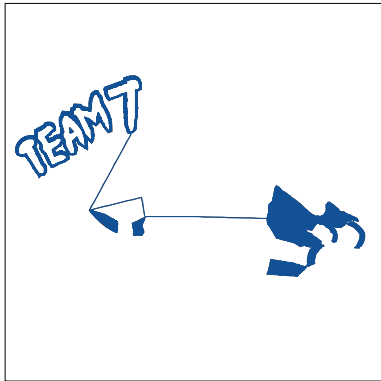
Stop #: 1  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 1,448  
Thread used: 23.89ft



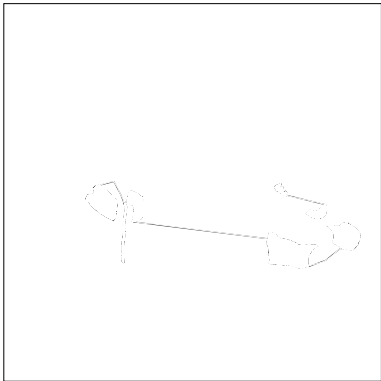
Stop #: 2  
Element:  
Code: 1278  
Name: Orange Peel  
Chart: Madeira Classic 40  
Stitches: 4,706  
Thread used: 91.92ft



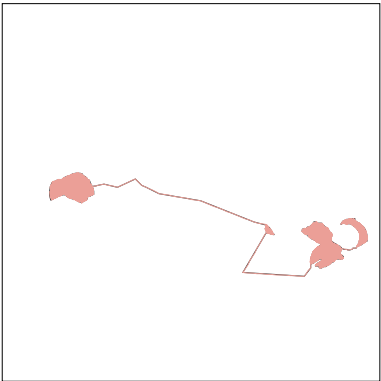
Stop #: 3  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 959  
Thread used: 15.98ft



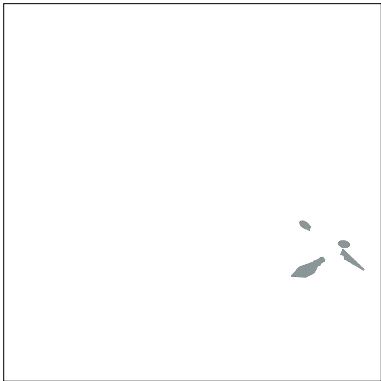
Stop #: 4  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 5,300  
Thread used: 79.43ft



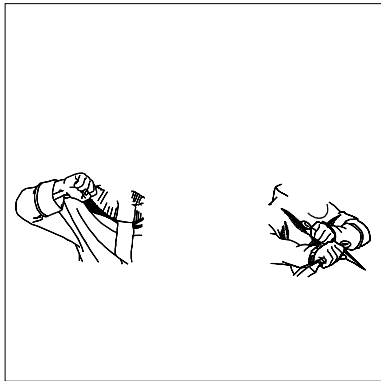
Stop #: 5  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,898  
Thread used: 31.80ft



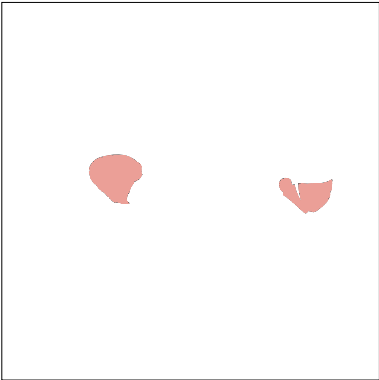
Stop #: 6  
Element:  
Code: 1317  
Name: Blush Pink  
Chart: Madeira Classic 40  
Stitches: 1,471  
Thread used: 24.51ft



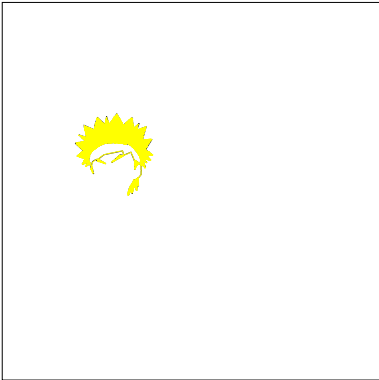
Stop #: 7  
Element:  
Code: 1118  
Name: Overcast Gray  
Chart: Madeira Classic 40  
Stitches: 359  
Thread used: 6.10ft



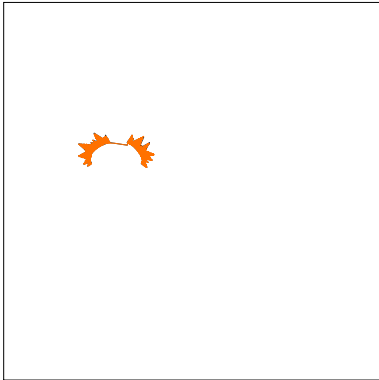
Stop #: 8  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 2,638  
Thread used: 33.03ft



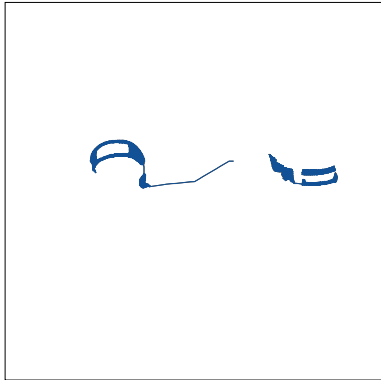
Stop #: 9  
Element:  
Code: 1317  
Name: Blush Pink  
Chart: Madeira Classic 40  
Stitches: 1,454  
Thread used: 27.38ft



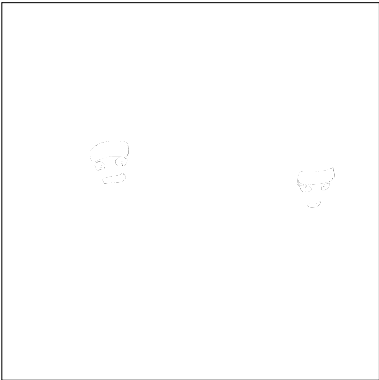
Stop #: 10  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 1,495  
Thread used: 24.77ft



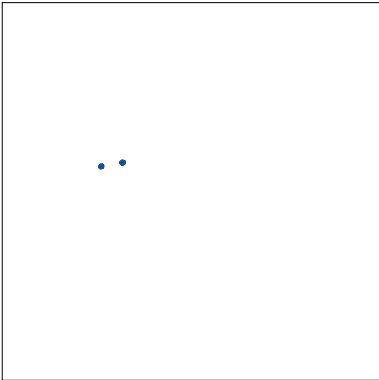
Stop #: 11  
Element:  
Code: 1278  
Name: Orange Peel  
Chart: Madeira Classic 40  
Stitches: 658  
Thread used: 8.98ft



Stop #: 12  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 1,376  
Thread used: 17.70ft



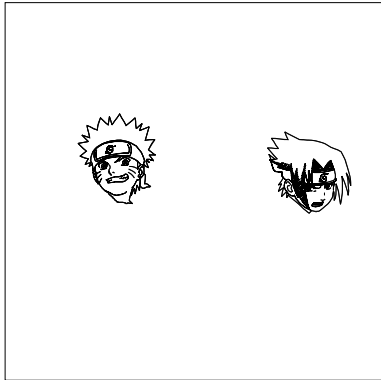
Stop #: 13  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 1,061  
Thread used: 15.73ft



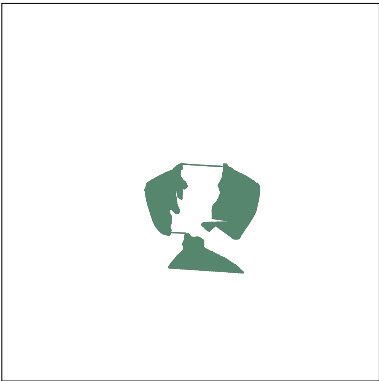
Stop #: 14  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 80  
Thread used: 0.97ft



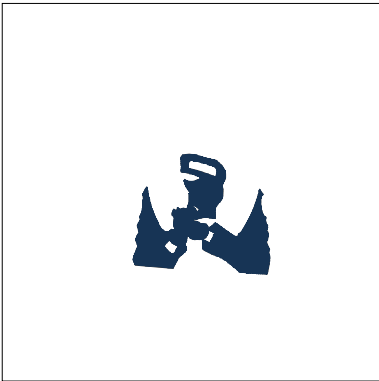
Stop #: 15  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 1,818  
Thread used: 31.64ft



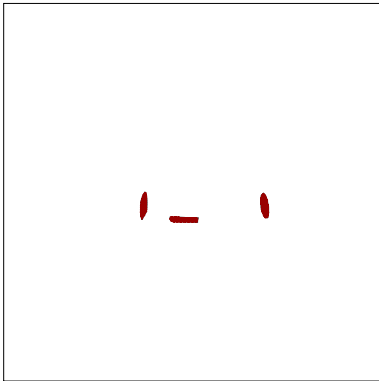
Stop #: 16  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 2,254  
Thread used: 28.22ft



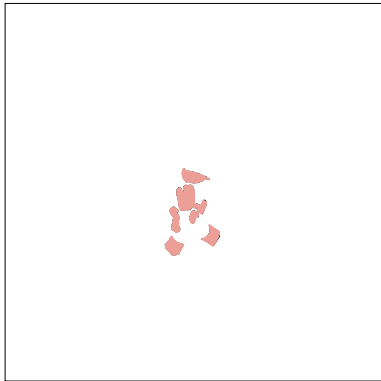
Stop #: 17  
Element:  
Code: 1098  
Name: Blue Grass  
Chart: Madeira Classic 40  
Stitches: 2,675  
Thread used: 51.40ft



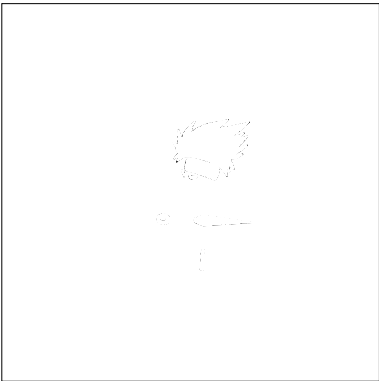
Stop #: 18  
Element:  
Code: 1242  
Name: Dark Denim  
Chart: Madeira Classic 40  
Stitches: 4,088  
Thread used: 77.53ft



Stop #: 19  
Element:  
Code: 11  
Name: Dark Red  
Chart: Default  
Stitches: 367  
Thread used: 5.25ft



Stop #: 20  
Element:  
Code: 1317  
Name: Blush Pink  
Chart: Madeira Classic 40  
Stitches: 1,062  
Thread used: 15.72ft



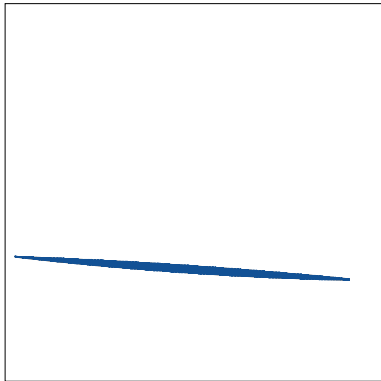
Stop #: 21  
Element:  
Code: 9  
Name: White  
Chart: Default  
Stitches: 2,397  
Thread used: 39.42ft



Stop #: 22  
Element:  
Code: 1118  
Name: Overcast Gray  
Chart: Madeira Classic 40  
Stitches: 929  
Thread used: 11.12ft



Stop #: 23  
Element:  
Code: 8  
Name: Black  
Chart: Default  
Stitches: 4,308  
Thread used: 56.74ft



Stop #: 24  
Element:  
Code: 1134  
Name: Royal Blue  
Chart: Madeira Classic 40  
Stitches: 1,062  
Thread used: 20.51ft